

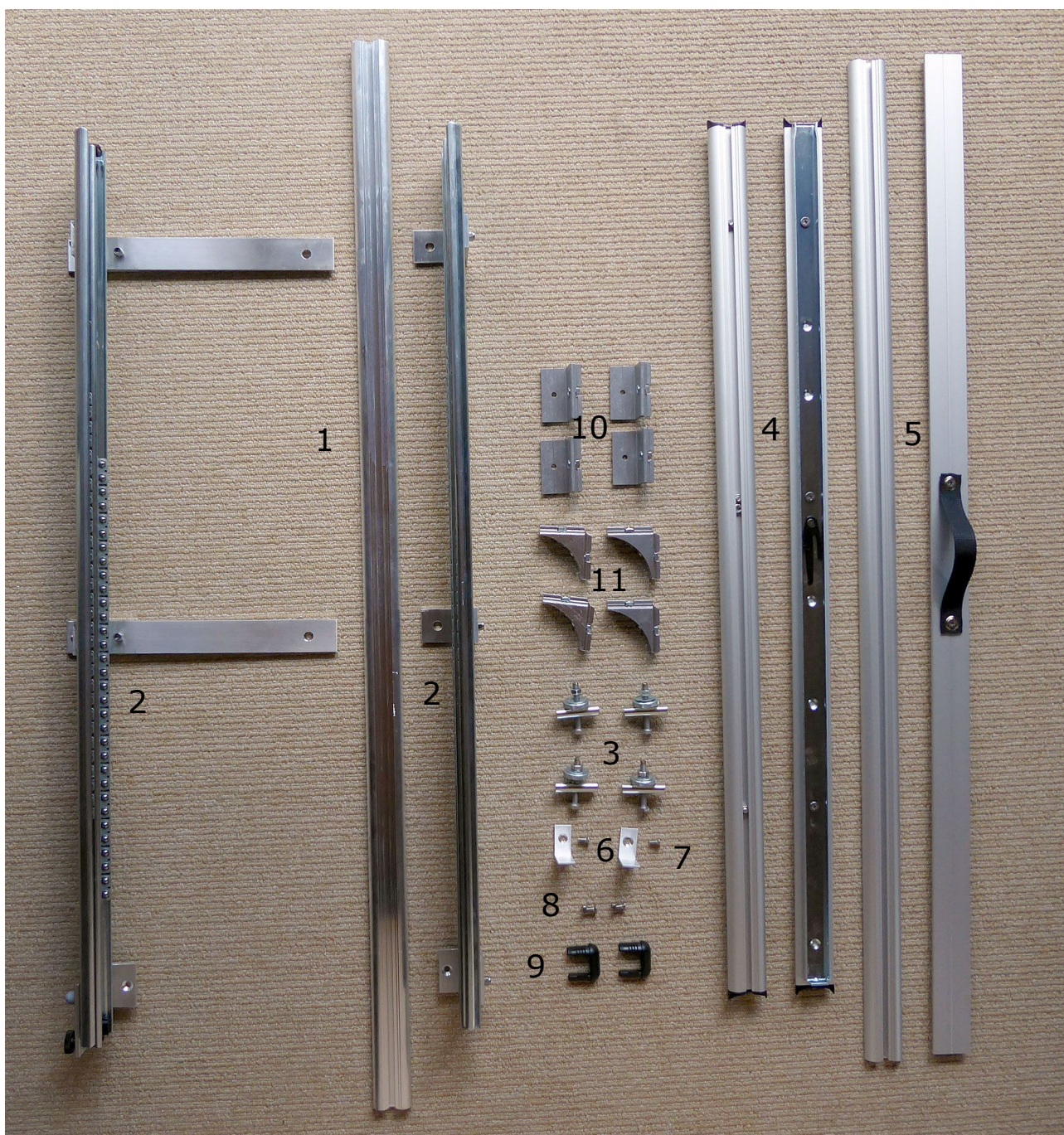
## Calispace Ocean 80 – assembly instructions

### Preparation:

Lay out a sufficiently large area with cardboard (the telescopic rails are greased). Place the components as shown in the picture.

### Tools:

- Angle screwdriver, hexagon, 4 mm (Allen wrench, IKEA key)
- Slot and Phillips screwdrivers
- Wrench (10 pieces)
- folding rule



## Components basic version

### Frame:

1	schmales Systemprofil (Querverbindung hinten)	1
2	Teleskopschienen mit vormontierten Winkeln (1x mit Federbolzen)	2
4	Befestigungsschrauben für Bodenschiene	3

### Drawer:

2	schmale Systemprofile mit montierter Schubladenschiene	4
2	schmale, lange Systemprofile (1 x mit Griffschlaufe)	5
2	kleine Winkel	6
2	Senkkopfschrauben M5 x 10	7
2	Senkkopfschrauben M5 x 12 mit Vierkantmuttern	8
2	Endkappen schwarz	9
4	Verbindungswinkel für Schublade	10
4	Befestigungsflansche für Schublade	11



**Drawer:**

The drawer consists of two short system profiles with mounted drawer slide rails and two long system profiles (one with handle loop).

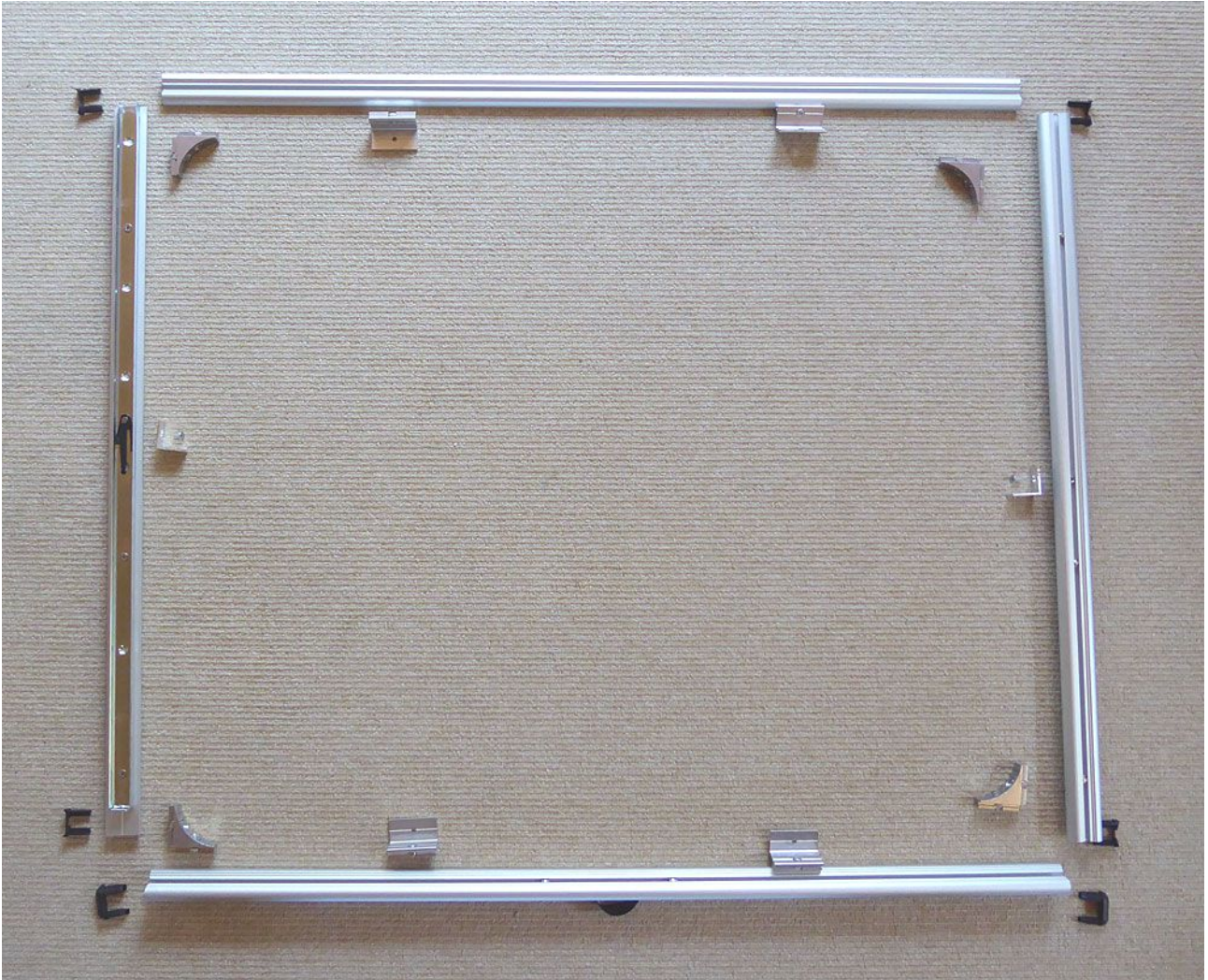
**Note:**

Do not tilt profiles and connection angles

No violence, it is only with feeling!

Slightly loosen the screws of the connection bracket

The upper edge of the picture is seen in the direction of travel in front

**Mounting steps:**

- Arrange components
- Insert the mounting flanges (14) before connecting (about 20 cm distance from the outside)
- Insert connecting caps (15) (pre-assembled).
- Insert connecting bracket (13) and tighten screws.
- Fix small angles (11) with countersunk screw M5 x 10 on left and right
- Insert end caps (16).

## Installation of the rear extension

There are two ways to attach the telescopic rails to the floor rails:

### Installation variant A:

- Attach telescopic rails to the rear system profile (**2**) with countersunk screw (**8**) M5x12 and square nut. The angles are flush with the profile.
- Insert the drawer into the telescopic rails. (The ball cages should be pushed all the way back (towards the drawer)).
- Lift the rear extension on the right so that the left holders go under the cabinet profile.
- Lower, and attach to the ground screws.
- Place washer and tighten with M6 nut.

Note:

The ground screws can be moved to the left and right if the holes are not exactly above the ground screws.

[Insert rear drawer.](#)(Film)

The film shows the older version with column profile( $x_2$ ) and center profile ( $x_1$ ).

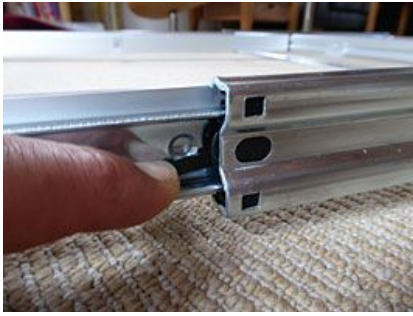


### Installation variant B:

Install the left and right telescopic rails individually. If the ground screws do not fit exactly through the holes, the ground screws can be moved to the right or left. Then screw the rear floor profile to the angles. Then insert the drawer as described above.



## General installation instructions:



The drawer is unlocked on the sides (left and right opposite) and can therefore be pulled out completely.



The rear seat must be about 3-4 cm are advanced.



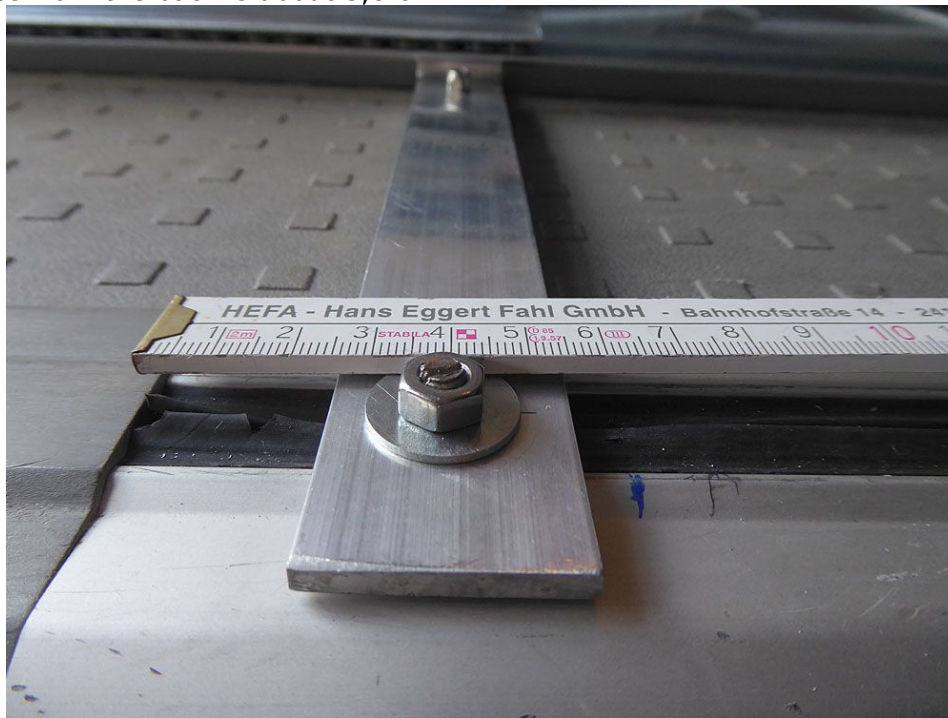
[Inserting the fixing screws](#)  
(Film).

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The nut bolt must be screwed hand-tight and the knurled nut screwed approx. 1 cm. The screw is then countersunk in the rail and placed in the left-hand position and pulled upwards. Then the knurled nut is screwed down by hand. Now the bolt can be screwed in to the right until it is fixed. Finally, the knurled nut is unscrewed.

The floor screws must be installed at the same distance on the left and right.  
The distance from the back is about 3,8 cm.



After approx. 500 km, all screw connections should be tightened.  
Also, the balls should be occasionally greased.